

Data collection: 21 cake formulations

Objective data

- Recipe**
- 11 variables
 - Storage conditions
- Instrumental measurements**
- Cake density
 - Cake color (measured 3 times)
 - Water activity (measured twice)
 - Water content (measured twice)
 - Double compression (measured 8 times)

Data pre-processing

Intra filtering

- 15% of Definition Range
- 2% of data discarded

Intra filtering

- 38% of Definition Range
- 12.3% of data discarded

Inter filtering

- 45% of Definition Range
- 17.4% of data discarded

Sensory data

Attributes

- Sensory texture attributes
 - between fingers: **springiness, fracturability, fatness**
 - in mouth: **melt in mouth, adhesiveness, granularity, dryness**
- Flavour attributes: **sweet taste, flavour**
- 12 assessors, 9 points scale, 3 sessions

Variable selection

Exclusive use of original variables (no PCA)

- Maintains interpretability: semantic validation of models by experts

Rank	Var. ID	Label	Contribution	Missing value
1	2	% wheat flour	1.000	0.0%
2	10	% vanilla flav.	0.383	0.0%
3	1	% sugar	0.377	0.0%
4	3	% sunflower oil	0.343	0.0%
5	8	% E471 Emulsifier	0.341	0.0%

Rank	Var. ID	Label	Contribution	Missing value
1	2	% wheat flour	1.000	0.0%
2	8	% E471 Emulsifier	0.792	0.0%
3	1	% sugar	0.562	0.0%
4	3	% sunflower oil	0.455	0.0%
5	5	% sodium bicarbonate	0.336	0.0%

Experts pointed out a statistical artefact: **vanilla flavouring** has no influence on **springiness** → a second robust model with % **sodium bicarbonate** was validated instead

- Allows research of exact values of optimal recipes
- Latent variables:
 - are data driven and may be prone to overfitting
 - may hide non linear relationships between variables

Learning Base

Fuzzy modelling

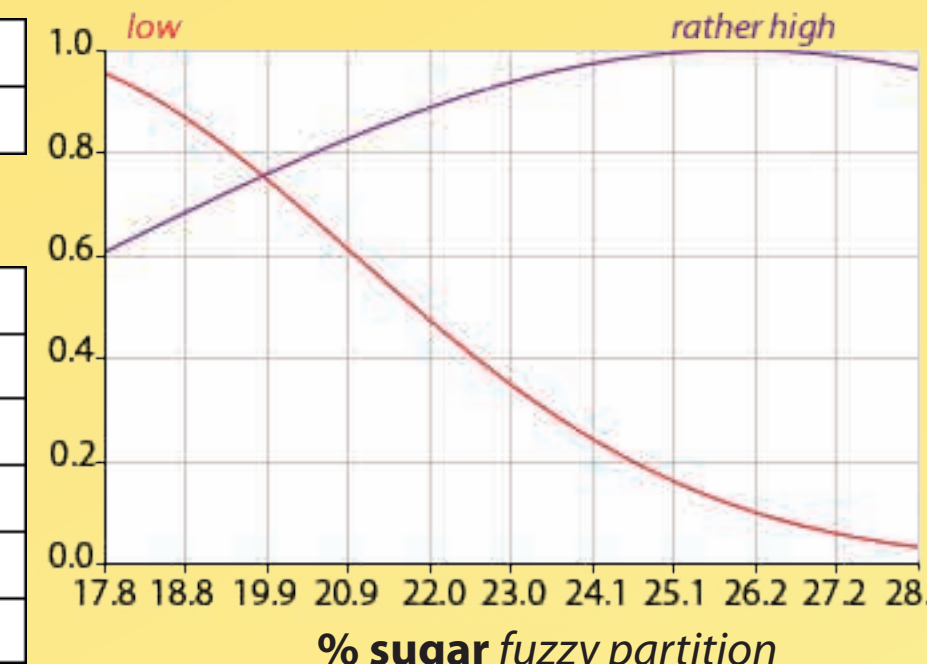
- Fuzzy model: collection of linguistic rules

Rule 1:

If	% sugar	is	rather high
Then	sweet taste	is	6.99

Rule 2:

If	% sugar	is	low
and	% wheat flour	is	high
and	% vanilla flav.	is	low
and	% sugar flav.	is	low
and	storage cond.	is	Ambiant T°
Then	sweet taste	is	2.46

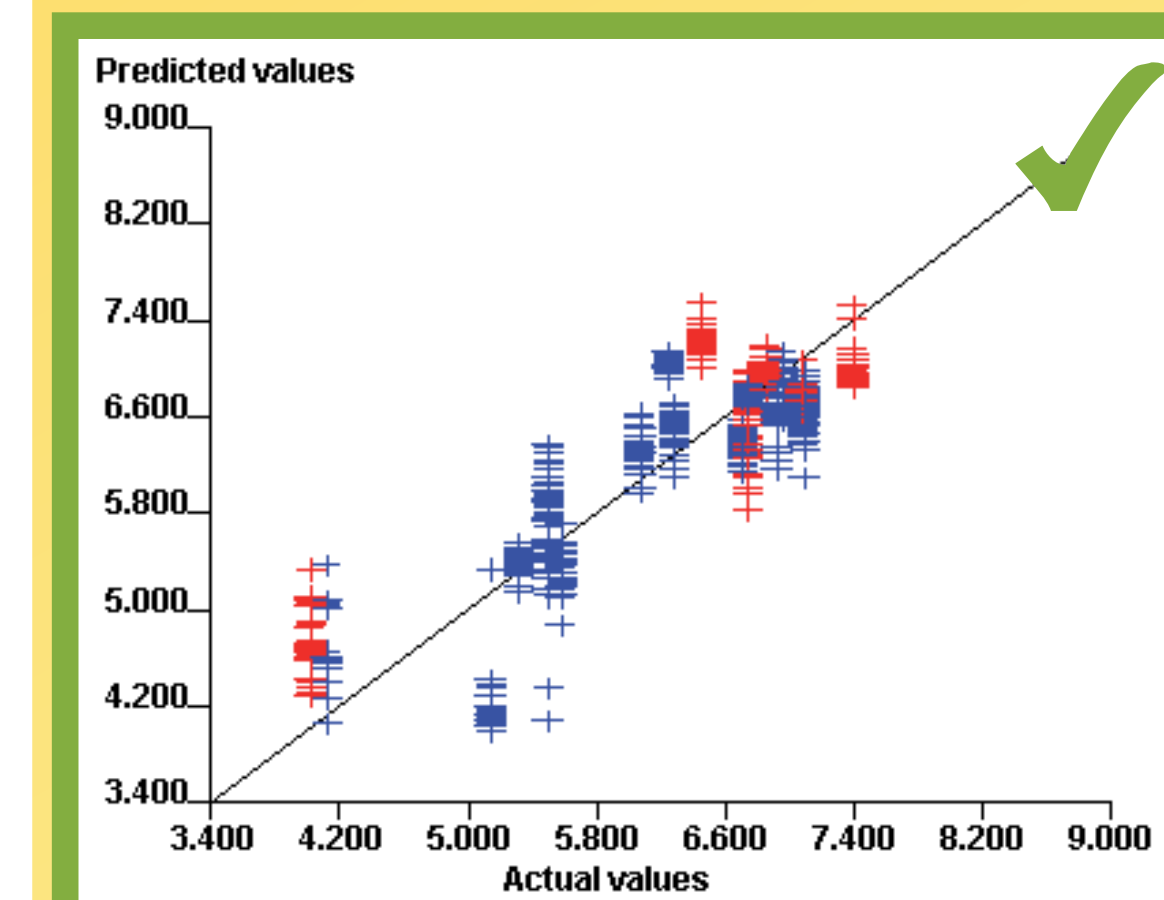


sweet taste can be explained by 5 variables combined into 2 fuzzy rules

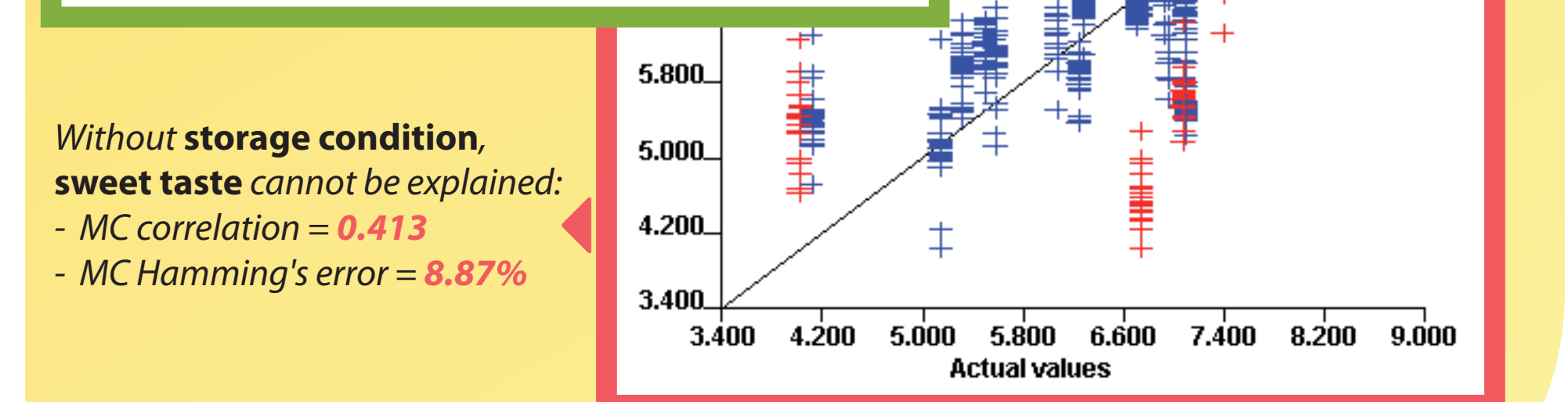
- Easy to interpret when low number of explanatory variables or rules
- Interface between qualitative and quantitative data
- Universal approximator of multidimensional non linear functions [Kosko, 1992]
- xtractis[®]: extraction of robust fuzzy models

Generalisation capacity

- Hold-Out-Set method: estimator with high variance
- Cross Validation method: best estimator [Zalila, Cuquemelle & al., 2008]
- Monte Carlo (MC): 15% of data in each split, 150 splits



A robust **sweet taste** model, with **storage condition** variable:
- MC correlation = 0.852
- MC Hamming's error = 5.07%



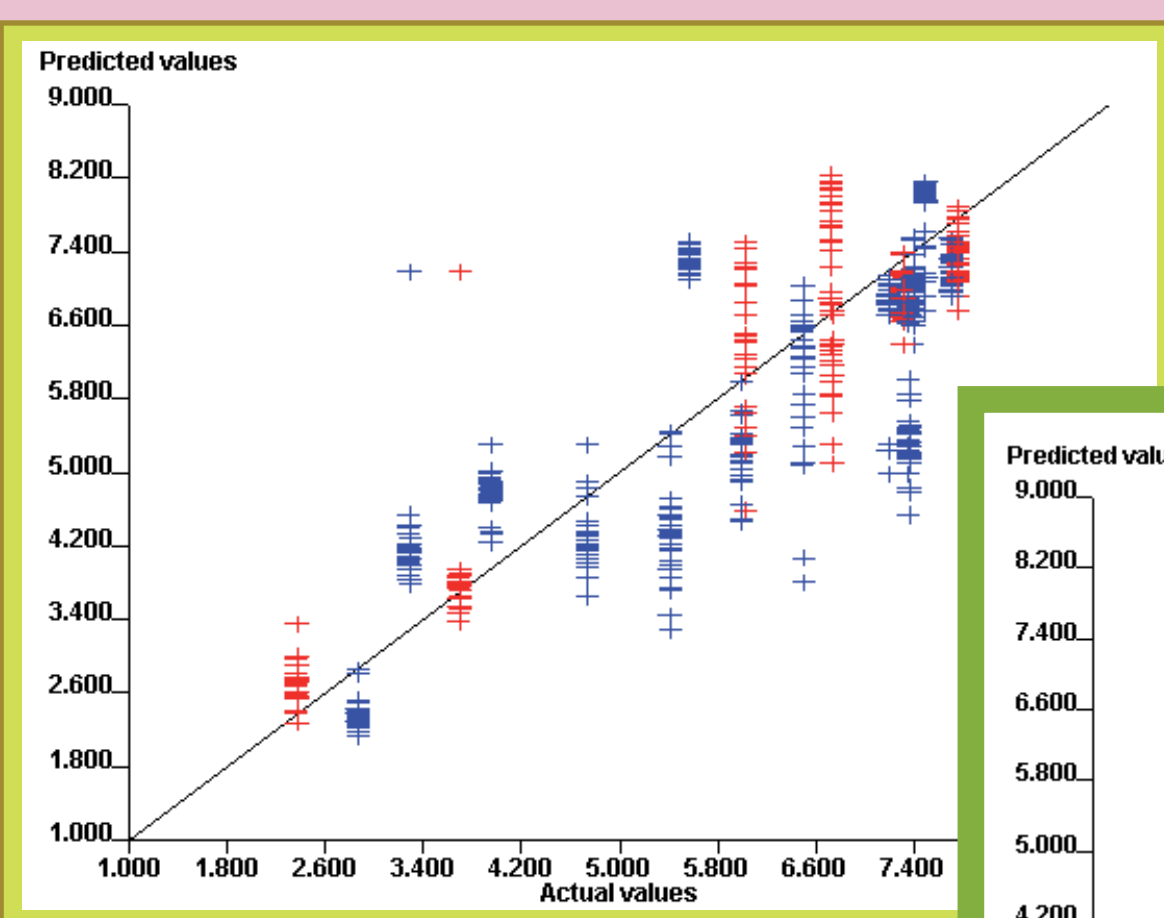
Without **storage condition**, **sweet taste** cannot be explained:
- MC correlation = 0.413
- MC Hamming's error = 8.87%

sweet taste robustness evaluation

Blue crosses represent predictions. Red crosses represent predictions of points lying on boundaries of LB input/output range.

Modelling of cake's sensory profile: melt in mouth

Influence of instrumental measurements

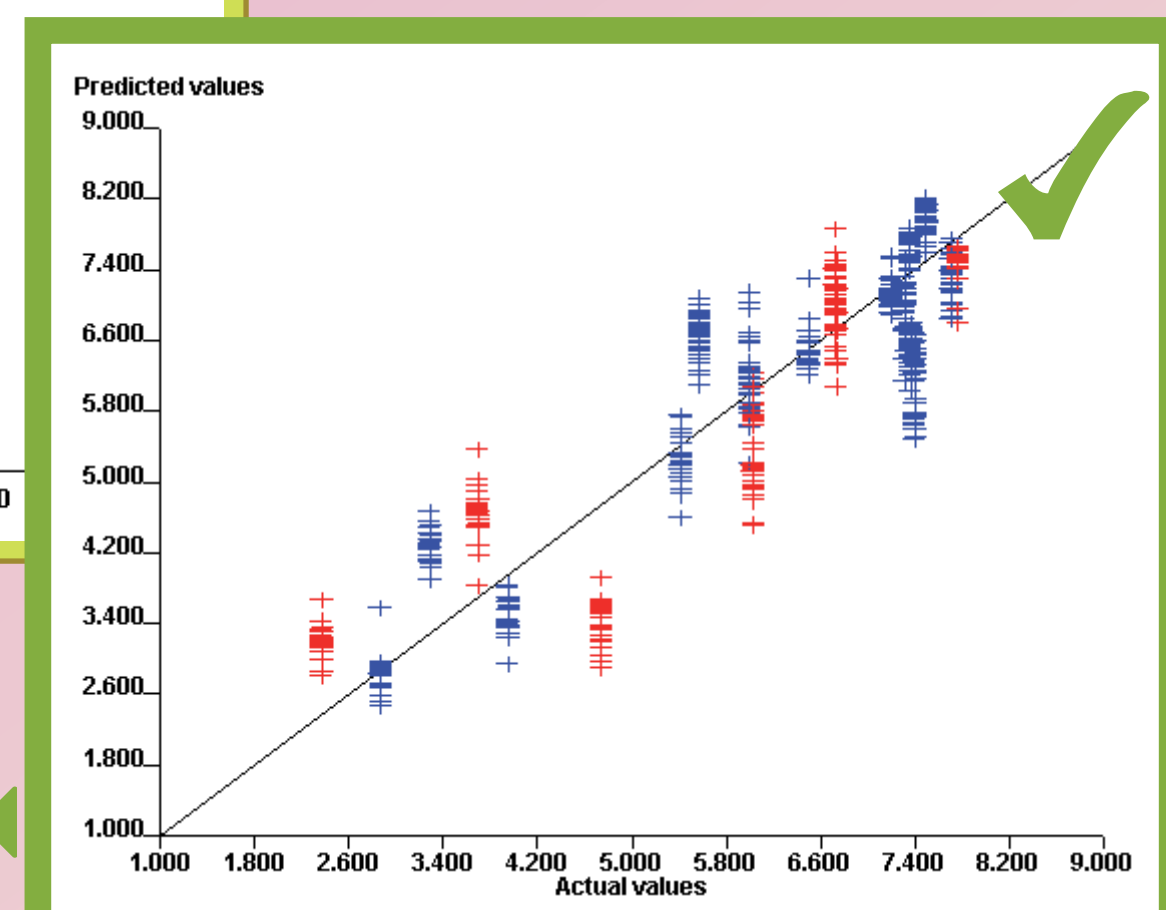


Recipe only:
- 6 variables, 3 rules
- MC correlation = 0.855
- MC Hamming's error = 9.04%

- Robust model from recipe variables
- Less robust model from instrumental variables
- Recipe + instrumental (e.g. Grad AB):
 - MC robustness increased
 - complexity reduced

→ Instrumental measurements can improve the modelling results

Recipe and instrumental measurements:
- 5 variables, 2 rules
- MC correlation = 0.898
- MC Hamming's error = 7.22%



- Accuracy correlation = 0.975
- Accuracy Hamming's error = 3.86%

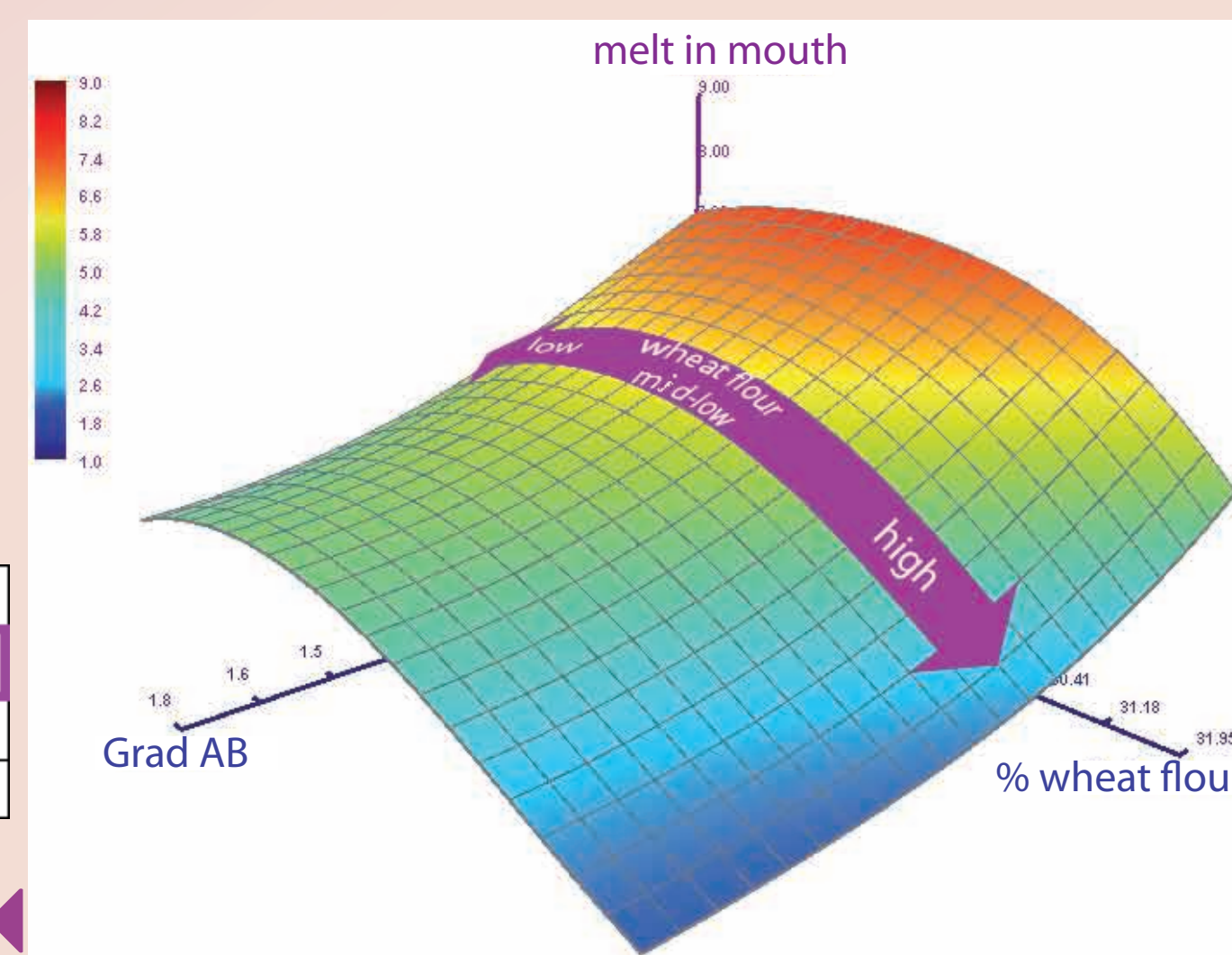
Non linear modelling

- Predictive rules validated by experts
- Non monotonic relationship: variable influence not only positive/negative

Rule 1:				Rule 2:			
If	% sugar	is	high	If	% sugar	is	low
and	% vanilla flav.	is	low	and	% wheat flour	is	med-low
and	Grad AB	is	high	and	% butter flav.	is	low
Then	melt in mouth is 7.99			Then	melt in mouth is 8.61		

Cross-section of 5D-decision surface:

% sugar is 0.85-high / 0.65-low, % butter flav. is 1-low, % vanilla flav. is 0.88-low



Relations between sensory descriptors

melt in mouth model 1

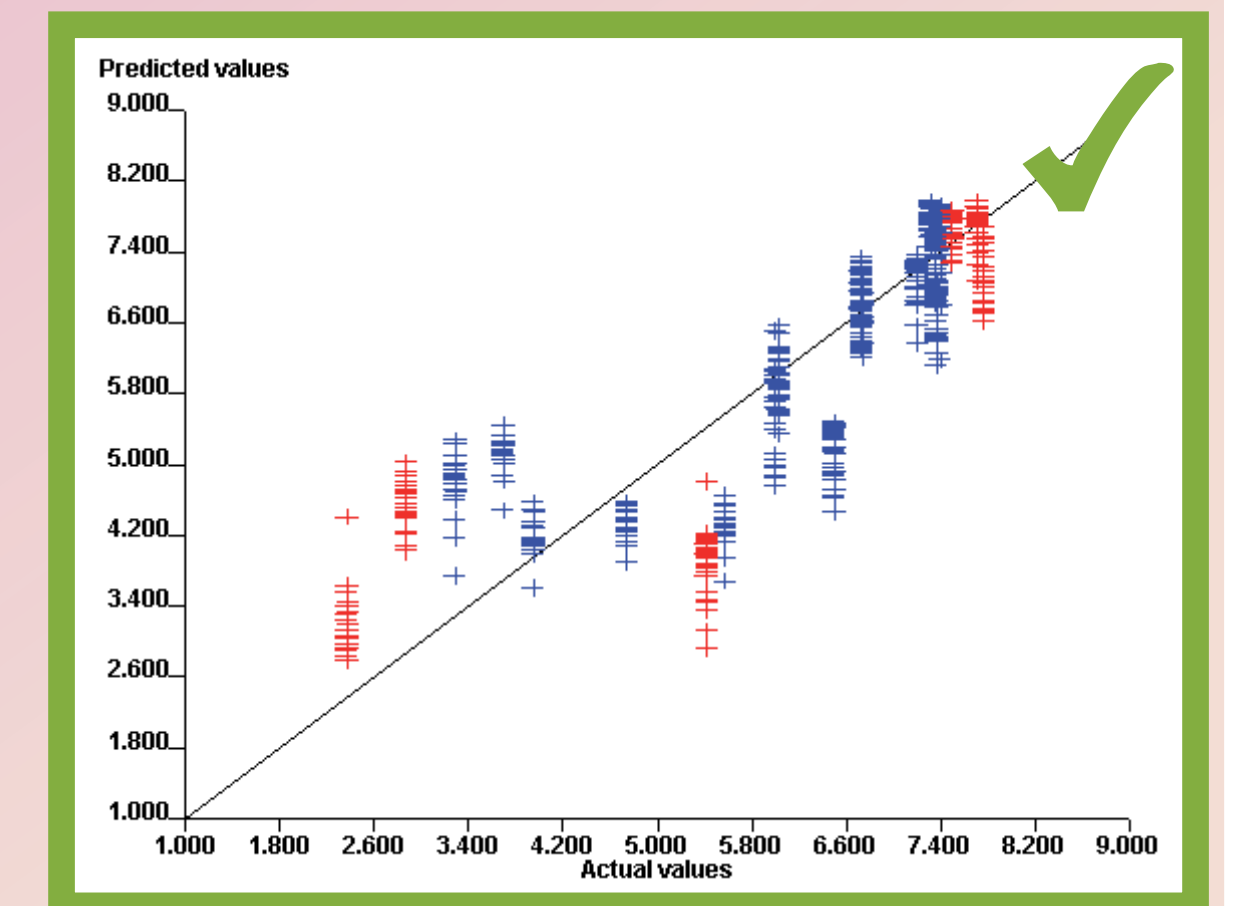
Rule 1:

If	fatness	is	low
and	dryness	is	very high
Then	melt in mouth	is	1.51

Rule 2:

If	fatness	is	high
and	dryness	is	low
and	springiness	is	high
Then	melt in mouth	is	8.43

- Predictive rules approved by experts
- Accurate:
 - Accuracy correlation = 0.931
 - Accuracy Hamming's error = 6.31%



melt in mouth model 1 performance:
- MC correlation = 0.844
- MC Hamming's error = 8.34%

melt in mouth model 2

- 4 variables, 2 rules
- Accuracy correlation = 0.982, Accuracy Hamming's error = 3.29%
- MC correlation = 0.860, MC Hamming's error = 7.71%

Primary findings

- Evaluation of predictive model performance: Accuracy and Hold-Out Set are bad estimators, Cross Validation is mandatory to estimate the generalisation capacity.
- Sensory profiles cannot be modelled by using only compression data.
- Sensory profiles can be modelled by using only recipe data, but adding instrumental measurements may improve models.
- xtractis[®] OPTIMIZE allows discovery of optimal recipes thanks to models using recipe variables only.
- Sensory descriptors are not independent.
- Variables influence may be non linear and non monotonic.
- Extracted fuzzy rules are interpreted and validated by the interdisciplinary group of scientists.